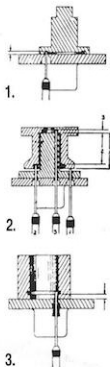
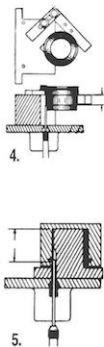


BUILDING BLOCKS OF DIMENSIONAL CHECKING

TYPICAL CHECKING SET-UPS USING PLATEN ON MODEL B



1. Checking recess depth
2. Multiple checking by using locating post on platen and using additional indicators.
3. Checking dimension from base of part to groove using 108-C hook.
4. Checking difficult shoulder to shoulder dimension using No. 104 V Block, 108-A and 107-B Guide Stops for positioning part on 108 platen.
5. Checking dimension from bottom of blind hole to groove using 108-C snap-over hook and locating post on platen.



TYPICAL FAST CHECKS ON MODEL A ECONO-CHECK

1. Checking external groove dimension
2. Checking diameter of thin shoulder.
3. Checking diameter of part, positioning securely against 107-A Guide Bar

MULTIPLE CHECKING

Example of an engineered set-up illustrating Six dimensions of a single part being checked all at once.

